# Specification

	Model	Multi Task Platform JM-100				
		Standard specification	Clinch specification ( Lsize PWB)			
Item	Item		With using Clinch unit	Without using Clinch unit		
Board Size	1time clumping	50mm×50mm~410mm×360mm	80mm×100mm~410mm×360mm	80mm×50mm~410mm×360mm		
	2 times clumping	50mm×50mm~800mm×360mm	80mm×100mm~800mm×360mm	80mm×100mm~800mm×360mm		
PCB Weight		max.4kg				
Component Height		max.30mm				
Component Size	Laser recognition	0603∼□50mm				
	Vision recognition	□3mm~□50mm				
Insertion Speed (Insertion components)	Vacuum	0.6 sec / part*1*3*4				
	grip	0.8 sec / part*2*3*4				
Placement Accuracy (SMT)	Laser recognition	±0.05 mm (3 $\sigma$ )				
	Vision recognition	±0.04mm				
Power supply		200 to 415 V AC 3-phase				
Apparent power		1.8KVA				
Circuit breaker		standard				
Operation air pressure		0.5±0.05MPa				
Air consumption ( standard)		75L / min				
950mm conveyor height		900mm ±20mm				
Machine dimension (W×D×H) *5		1,500×1,500×1,450mm				
Mass (Approximately)		1,300kg				

<sup>\* 1</sup> Specification conditions

### **Options**

	Multi Task Platform			
	JM-100			
Check nozzle base*1	•			
Automatic board width adjustment	(When Clinch specification,standard)			
Rear side operation unit	•			
Conveyor extension 250mm	•			
Conveyor height 950mm	•			
3D image recognition*1	•			
Lead correction jig *1*2	•			
Spare trolley	•			
Main line filter	•			
JaNets / IFS-NX	•			
Keyboard	•			
Conveyor cover	•			
OuterRing lights	•			
Super foot	•			
Feeder float sensor (for SMT)	•			
drive cylinders	•			
Production manage information output	•			
Multi-code reader	•			

<sup>\*</sup>Please contact us for detailed specifications

# Feeder capacity\*1

	'	,					
Tape feeder in case of 8mm tape	Radial feeder		Axial feeder		Stick feeder	Tray *2*3	
	MRF-S	MRF-L	MAF-S	MAF-L	Slick leedel	Tray Holder (full)	MTS
56	18	14	14	10	10	1	1

<sup>\*1</sup> Max applicable number of same feeders (Front & Rear total).

<sup>\*3</sup> Applicable only on rear side.



INQUIRY: JUKI AUTOMATION SYSTEMS CORPORA 2-11-1, Tsurumaki, Tama-shi, Tokyo 206-8551, JAPAN TEL.81-42-357-2321 FAX.81-42-357-2297

http://www.juki.co.jp

Multi Task Platform

# JM-100











<sup>(</sup>Applicable part: Aluminum electrolytic capacitor ( $\phi$  8 mm), Feeder: two MRF-S, Placement conditions: Simultaneous pick, sequential insertions using 2 nozzles)

<sup>\* 2</sup> Specification conditions

<sup>(</sup>Applicable part: Connector (4 pin), Insertion conditions: 2 sequential picks and insertions using 2 nozzles)
\* 3 Board transfer and mark recognition time not included.

<sup>\* 4</sup> When the part height is 16 mm.

<sup>\* 5</sup> Conveyor height 900 mm.

<sup>\*2</sup> Please contact our sales person for tray specification detail.

# Advanced MI solution

# Advancing versatility, quality and speed

# Feature 1 Fast insertion

Best in class speed. Significant speed increase over previous generation. Component insertion time down to 0.6 seconds for vacuum nozzle and 0.8 seconds for gripper nozzle.





# Feature 2 New "Takumi head" with multiple recognition heights

The new "Takumi head" has 8 nozzles and is equiped with a height adjusting laser to optimize speed. This head can handle a wide range of components while maintianing the maximum speed.

■ Variable height laser sensor changes

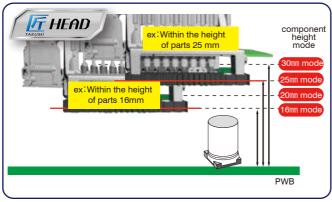
The laser sensor changes height automatically based on the the component height to minize the movement and optimize speed. Height can change randomly between 4 different settings.

Improved productivity with 8 nozzles

The JM-100 uses 8 nozzles vs. the previous generation's 6 nozzles. This increases the number of parts that can be picked on each cycle and reduces overall cycle time.

Wide component range from small to large and heavy

Components from metric 0603 up to 50mm square with a weight of up to 200g. Maximum insertion force of up to 50N



Variable height of the laser sensor in accordance with the component height image

# DIP switch Ceramic capacitor DIP IC Axial resistance probe





### Feature 3 3D image recognition

Optio

# A revolutionary new 3D image sensor measures the entire component bottom with greater accuracy. Even odd shaped parts and multi-pin insert parts without specular surface leads can be inserted.



recognition image

# Feature 4 Active clinching

New active clinch unit supports bend in, bend out, and N bend to prevent components from lifting during reflow.



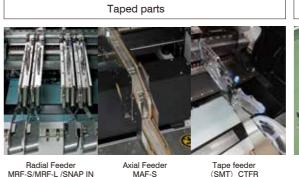
Clinch un

# Feature 5 Component Feeding\*

Option

Feeders are available for many different supply methods including tape, stick, tray, and bulk. Custom designed feeders are also available.

Customized according to package requirement





Stick parts



Bowl feeder

Spare trolley

\_\_\_\_\_

Stick feeder

Tray

Fast change feeder trolley for radial and axial feeders. Ideal for lower volume, higher mix production.







Matrix tray serv

# Feature 6 Line control using JaNets software

Option

The JaNets software allows centralized programming and control of the entire line. Management data is available to monitor productivity and quality.

### ■Line Manager

Production programs are created, edited and downloaded from the client PC to the production line. After production is completed, allI management data is available for review. Using the optional External Output function, the data can be shared with MES software.

#### **■**IFS-NX

Traceability function for full quality tracking

